

# Crimping Instructions

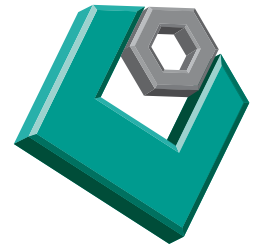
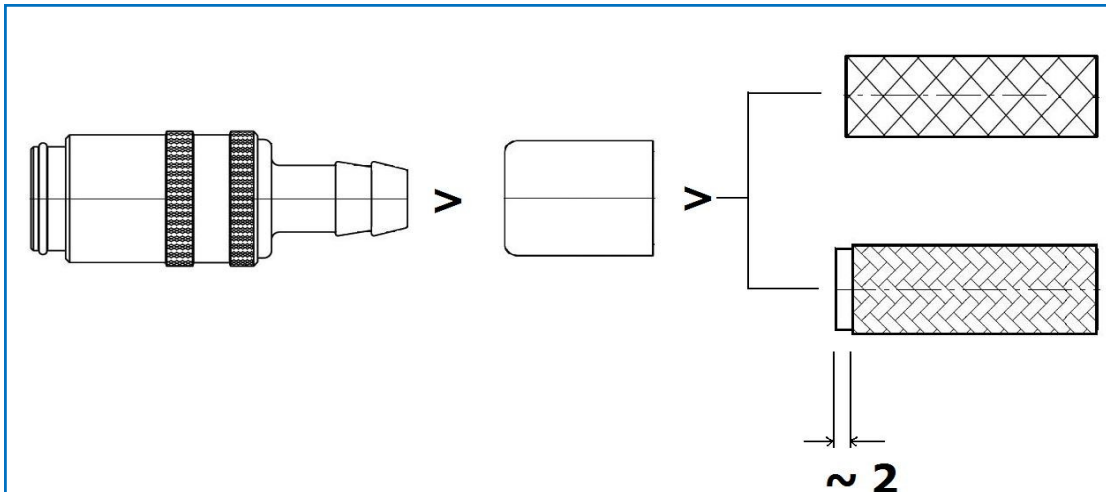


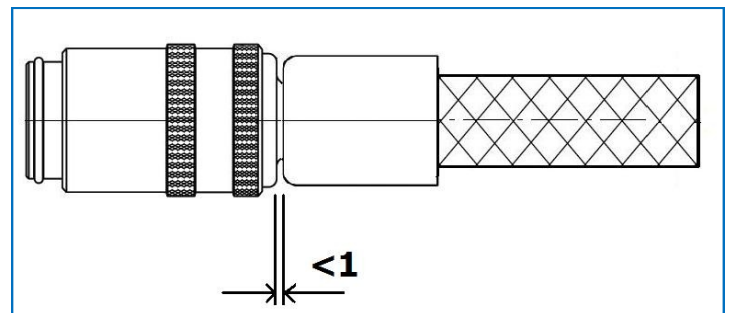
Fig. 1



## Pre-assembly of hose

- Cut hose neatly to required length.
- If braided hose - remove metal braiding by approx. 2 mm. (fig. 1)
- Assemble coupling, crimping sleeve and hose in such a way, that front portion of the sleeve is resting firmly in the sleeve.
- The distance from the front of the sleeve to the coupling body should not exceed 1 mm. (fig. 2)

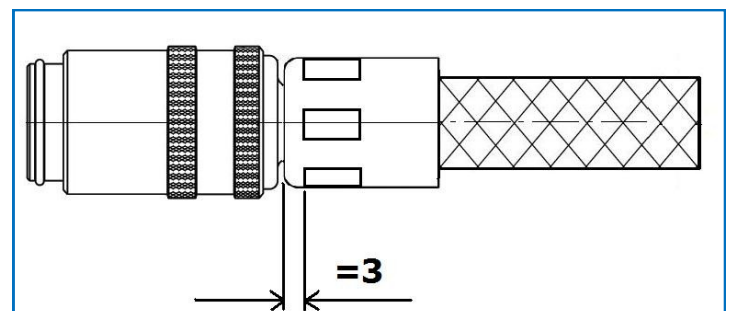
Fig. 2



## Assembly of hose

- Clamp crimping tool to solid ground
- Insert pre-assembled hose into the crimping tool.
- Close crimping jaws slowly by pulling hand lever. The jaw grip should have a distance of 3 mm from the front face of the sleeve (fig. 3)
- Push hose against the crimping sleeve.
- Pull hand lever and close crimping jaws until the crimping sleeve is crimped firmly into the hose make sure that the fittings cannot rotate inside the hose.

Fig. 3



**Caution: Make sure to pressure test the assembled hose prior to use**